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2-PACK ETCH PRIMER

DESCRIPTION

A pre-treatment etch primer approved to DEF STAN 80-15/1. Good adhesion to both ferrous and non ferrous metals, the primer etches the metal surface ensuring a key for subsequent coats. Ideal for ferrous metals, aluminium, Zintec, Zinc passivated steel and mazac etc.

AVAILABILITY

D360-2 packed in 5 litre tins. D360-4 acid packed in 5 litre polythene bottles.

MIXING RATIO

Spraying D360-1 or 2/Etch - 1 part by volume
D360-3 or 4/Acid - 1 part by volume
Brushing D360-1 or 2/Etch - 2 parts by volume
D360-3 or 4/Acid - 1 part by volume

Allow a minimum of 5 minutes induction or reaction period before application.

APPLICATION

D360-1 or 2/D360-3 or 4 by spray - A thin wet coat to be applied.
D360-1 or 2/D360-3 or 4 by brush - One stroke application.

COVERAGE

Spray - approximately 6 - 8 m²/litre.

DRYING TIME

Not recommended to be used at a shop temperature below 15°C (60°F) and Relative Humidity above 75%.

Air drying 20/30 minutes followed by any conventional air drying or stoving surface coating.

Stoving 20 minutes at 120°C (248°F).

POT LIFE

8 - 12 hours.

PREPARATION

The surface must be clean and thoroughly degreased.

STORAGE

At least 12 months at ambient temperatures.

FLASH POINT

Below 22°C (73°F).