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SKYTECH 2-PACK AVIATION EASY SAND PRIMER

<u>DESCRIPTION</u>	A Polyurethane based two-component material which exhibit excellent build properties. Other features include excellent durability and dry sanding. The product is exceptionally user friendly and easy to use. Exhibits a superior flat finish. Suitable for use on GRP, metal and aluminium.
<u>AVAILABILITY</u>	Off White colour in 5 litres, Part Number D560-5, 2.5 litres, Part Number D560-25 and 1 litre, Part Number D560-1, units. Activators and Thinners in 1, 2.5 and 5 litre units.
<u>STORAGE</u>	Should be stored in sealed containers in dry conditions in the temperature range 5 - 15 deg C. Use within 12 months of manufacture.
<u>FLASH POINT</u>	22 - 32 deg C flammable mixture. Will require storage in a petroleum store.
<u>MIXING RATIO</u>	Stir the product well. Mix four parts paint to one part activator (Part number D56-1 or D56-25, D56-5) Thin as required with thinners, Part Number D803-1 or D803-5 between 10 and 20%. All measurements by volume. Precise ratios required.
<u>APPLICATION</u>	Suitable for conventional spray application or brush, GRP items with pinhole or weave problems should be brush applied without thinners. Application air line pressure recommended at 65 PSI. Surface must be dry and dust free. Apply 1 or 2 coats as required.
<u>POT LIFE</u>	Up to 8 hours is possible but after 2 - 4 hours additional thinners may be required as the mixture will thicken.
<u>DRYING</u>	Typical drying times are as follows:- Dust free 2 hours. Hard dry 8 - 12 hours.
<u>COVERAGE</u>	Theoretical coverage rate 8 - 10 square meters per litre depending on application conditions.