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TECHNICAL DATA SHEET

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D920 - FLEXIBLE P/U PRIMER

PRODUCT TYPE	Flexible 2 pack UNIVERSAL polyurethane primer
DESCRIPTION	A 2 pack primer especially developed to give excellent colour and gloss retention in addition to having good flexibility and fuel resistance.
PRODUCT CODE	D920
GLOSS	Below 20%
COLOUR	White
FLASH POINT	22-32°C
STORAGE LIFE	12 months from manufacture date
VISCOSITY	45 seconds B6 @ 20°C
WEIGHT SOLIDS	66%
VOC CONTENT	457 grm per lt
MIXING RATIO	5:1 vol with D930
THINNERS	D804
APPLICATION	Spray. Observe safety data sheet before use
SUBSTRATE	Steel, aluminium, nitrate & butyrate doped fabrics
SUBSTRATE PREPARATION	Ensure surfaces to be coated are clean, dry and free from contamination
DRYING TIMES	Touch dry 60 minutes. Hard dry (to sand)12 hours
CURING TIMES	n/a
POT LIFE	Use within 2 hours of mixing
WET FILM THICKNESS	80-100 microns
DRY FILM THICKNESS (APPROX PER COAT)	25-30 microns
THEORETICAL COVERAGE	10-12 mts sq per lt
TYPICAL PERFORMANCE	Excellent colour stability and gloss retention. Also gives good flexibility and petrol resistance
APPLICATION ADVICE	Observe all safety requirements before use. Resistance properties may be improved further if mixed with reactor D930 in a 4:1 ratio. This would however result in a less flexible coating