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SKYTECH 2-PACK EPOXY PRIMER

PRODUCT CODE D660 EPOXY GREY PRIMER

DESCRIPTION This has been designed to have excellent adhesion to galvanised steel. As a system comprising 80 microns D660 Epoxy Primer overcoated with a gloss two pack epoxy finish at 25 microns film thickness, 1000 hours humidity is easily obtainable, as is 240 hours ASTM Salt Spray.

METHOD OF USE Epoxy Grey Primer D660 requires mixing in the ratio 4 parts D660 to one part D66 Epoxy activator (by volume)

APPLICATION Brush or spray (A special solvent blend is required where large areas are brushed applied).

CURING 6 - 8 hours depending on ambient temperature. A minimum of 5 °C is needed for adequate drying. After 7 days the coating may be exposed to environmental attack.

FORCE DRYING This greatly enhances the speed of cure. 10-15 minutes @ 90 °C will give a hard film although 5 days further curing at ambient temperature should be allowed before the full performance will be realised.

Other curing schedules up to 150 °C may be employed but some yellowing of whites and pastel shades will occur.

The primer may be re-coated immediately after force drying with a further epoxy top coat but adequate time for the full performance of the system must be allowed.

Primer available in: 5 ltrs - D660-5, 2-1/2 ltrs D660-25 and 1 ltr D660-1
Activator available in: 5 ltrs - D66-5, 2-1/2 ltrs D66-25 and 1 ltr D66-1
Thinners available in: 5 ltrs - D804-5, 2-1/2 ltrs D804-25 and 1 ltr D804-1