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## SKYTECH 2-PACK AVIATION POLYURETHANE UNIVERSAL PRIMER

- DESCRIPTION** A Polyurethane based two-component material which exhibit good build properties. Other features include excellent durability and flexibility. The product is exceptionally user friendly and easy to use. Exhibits a superior flat finish. Suitable for use on GRP, metal & supported & unsupported natural & polyester fabric surfaces.
- AVAILABILITY** Off White colour in 5 litres, Part Number D460-5F, 2.5 litres, Part Number D460-25F and 1 litre, Part Number D460-1F, units. Activators in 1 litre units, Thinners in 1, 2.5 and 5 litre units.
- STORAGE** Should be stored in sealed containers in dry conditions in the temperature range 5 - 15 deg C. Use within 12 months of manufacture.
- FLASH POINT** 22 - 32 deg C flammable mixture. Will require storage in a petroleum store.
- MIXING RATIO** Stir the product well. Mix twelve parts paint to one parts activator (Part number D1002-1 Thin as required with thinners, Part Number D803-1 or D803-5 between 10 and 20%. All measurements by volume. Precise ratios required.
- APPLICATION** Suitable for conventional spray application over Nitrate or Butyrate Dope and Skytech Etch Primer, Part number D360. Application air line pressure recommended at 65 PSI. Surface must be dry and dust free. Apply 1 or 2 coats as required. Gloss coat with Skytech 2 pack polyurethane within 7 days or reprime.
- POT LIFE** Up to 8 hours is possible but after 2 - 4 hours additional thinners may be required as the mixture will thicken.
- DRYING** Typical drying times are as follows:-  
Dust free 2 hours. Hard dry 8 - 12 hours.
- COVERAGE** Theoretical coverage rate 8 - 10 square meters per litre depending on application conditions.